

21/2019

303

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[Dart Hawkesbury] Job Sheet - Renwick, Jennifer



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D5650-041

Job Sheet 202153



Part No: D5650-041

Job Qty: 200 pcs

Part Name: Bushing Assembly



Part Weight: 0 lbs

Job Created: 10/21/19

Due Date: 11/15/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Note: D5650 REV.B IPP REV:A 18.05.28 NEW ISSUE DD VERF:JFS IPP REV.B 18.07.19 AS PER DWG REV.A DD  
VERF:JFS IPP REV:C 19.07.23 AS PER DWG REV.B DD VERF:JFS

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation    | Qty     | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier | Sign-off |
|----------|--------------|---------|------------|-------------|--------------|------------|---------------------|----------|
|          |              |         |            |             | Setup<br>Hrs | Run<br>Hrs |                     |          |
| 100      | Hardinge - 1 | 200 pcs | 11/15/19   | 11/15/19    | 0.50         | 9.09       | Hardinge - 1        | 19-11-04 |
| 115      | QC 2         | 200 pcs | 11/15/19   | 11/15/19    | 0.00         | 0.00       | QC 2 - 1            | 19/11/05 |
|          |              |         |            |             |              |            | QC 2 - 12           |          |
|          |              |         |            |             |              |            | QC 2 - 14           |          |
|          |              |         |            |             |              |            | QC 2 - 17           |          |
|          |              |         |            |             |              |            | QC 2 - 19           |          |
|          |              |         |            |             |              |            | QC 2 - 2            |          |
|          |              |         |            |             |              |            | QC 2 - 20           |          |
|          |              |         |            |             |              |            | QC 2 - 22           |          |
|          |              |         |            |             |              |            | QC 2 - 23           |          |
|          |              |         |            |             |              |            | QC 2 - 25           |          |
|          |              |         |            |             |              |            | QC 2 - 32           |          |
|          |              |         |            |             |              |            | QC 2 - 33           |          |
|          |              |         |            |             |              |            | QC 2 - 35           |          |
|          |              |         |            |             |              |            | QC 2 - 39           |          |
|          |              |         |            |             |              |            | QC 2 - 4            |          |
|          |              |         |            |             |              |            | QC 2 - 40           |          |
|          |              |         |            |             |              |            | QC 2 - 44           |          |
|          |              |         |            |             |              |            | QC 2 - 45           |          |
|          |              |         |            |             |              |            | QC 2 - 48           |          |
|          |              |         |            |             |              |            | QC 2 - 49           |          |
|          |              |         |            |             |              |            | QC 2 - 50           |          |
|          |              |         |            |             |              |            | QC 2 - 51           |          |
|          |              |         |            |             |              |            | QC 2 - 52           |          |
|          |              |         |            |             |              |            | QC 2 - 57           |          |
|          |              |         |            |             |              |            | QC 2 - 62           |          |



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Container No: S229362



Part: D5650-041

Job No: 202153

Serial No/Batch: S229362

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/04/19

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|                         |                |          |           |                     |              |
|-------------------------|----------------|----------|-----------|---------------------|--------------|
| 120 QC 8                | 200 pcs<br>199 | 11/15/19 | 0.00 0.00 | QC 2 - 63           |              |
|                         |                |          |           | QC 2 - 8            |              |
|                         |                |          |           | QC 2 - 66           |              |
|                         |                |          |           | QC 2 - 64           |              |
|                         |                |          |           | QC 2 - 65           |              |
|                         |                |          |           | QC 2 - 5            |              |
|                         |                |          |           | QC 2 - 71           |              |
|                         |                |          |           | QC 2 - 73           |              |
|                         |                |          |           | QC 2 - 69           |              |
|                         |                |          |           | QC 8 - 12           |              |
|                         |                |          |           | QC 8 - 14           |              |
|                         |                |          |           | QC 8 - 17           |              |
|                         |                |          |           | QC 8 - 20           |              |
|                         |                |          |           | QC 8 - 25           |              |
|                         |                |          |           | QC 8 - 3            |              |
|                         |                |          |           | QC 8 - 32           |              |
|                         |                |          |           | QC 8 - 33           |              |
|                         |                |          |           | QC 8 - 35           |              |
|                         |                |          |           | QC 8 - 39           |              |
|                         |                |          |           | QC 8 - 4            |              |
|                         |                |          |           | QC 8 - 44           |              |
|                         |                |          |           | QC 8 - 45           |              |
|                         |                |          |           | QC 8 - 49           |              |
|                         |                |          |           | QC 8 - 58           |              |
|                         |                |          |           | QC 8 - 8            |              |
|                         |                |          |           | QC 8 - 9            |              |
|                         |                |          |           | QC 8 - 68           |              |
|                         |                |          |           | QC 8 - 67           |              |
|                         |                |          |           | QC 8 - 1 (A)        |              |
|                         |                |          |           | QC 8 - 47           |              |
|                         |                |          |           | QC 8 - 40           |              |
|                         |                |          |           | QC 8 - 52           |              |
|                         |                |          |           | QC 8 - 23           |              |
|                         |                |          |           | QC 8 - 57           | SBL 19/11/15 |
|                         |                |          |           | QC 8 - 76           |              |
|                         |                |          |           | QC 8 - 61           |              |
| 130 Small Fab - 2 - B4B | 200 pcs        | 11/15/19 | 0.00 9.09 | Small Fab - 1 - B4B |              |
|                         |                |          |           | Small Fab - 2 - B4B |              |
|                         |                |          |           | Small Fab - 3 - B4B |              |
|                         |                |          |           | Small Fab - 4 - B4B |              |
|                         |                |          |           | Small Fab - 5 - B4B |              |
|                         |                |          |           | Small Fab - 6 - B4B |              |
|                         |                |          |           | Small Fab - 7 - B4B |              |
|                         |                |          |           | Small Fab - 8 - B4B |              |
| 140 QC 5                | 200 pcs        | 11/15/19 | 0.00 0.00 | QC 5 - 10           |              |
|                         |                |          |           | QC 5 - 12           |              |
|                         |                |          |           | QC 5 - 17           |              |
|                         |                |          |           | QC 5 - 18           |              |
|                         |                |          |           | QC 5 - 19           |              |
|                         |                |          |           | QC 5 - 22           |              |
|                         |                |          |           | QC 5 - 24           |              |
|                         |                |          |           | QC 5 - 3            |              |
|                         |                |          |           | QC 5 - 43           |              |
|                         |                |          |           | QC 5 - 49           |              |

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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           |                        |                       |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------|-----------|------------------------|-----------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 51              |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 58              |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 68              |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 9               |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 50              |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 30              |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 40              | DAS<br>NOV 06 2019 40 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 61              | 2-02                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 5 - 81              |                       |
| 150 Packaging 3-1 - Stock - B4B 200 pcs                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 11/15/19 | 0.00 0.00 |           | Packaging 3 - 1 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 2 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 3 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 4 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 5 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 6 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 7 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 8 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 9 - B4B  |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 10 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 11 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 12 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 13 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 14 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 15 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 16 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 17 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 18 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 19 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 20 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 21 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 22 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 23 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 24 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 25 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 26 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 27 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 28 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 29 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 30 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 31 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 32 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 33 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 34 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 35 - B4B |                       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | Packaging 3 - 36 - B4B |                       |
| 160 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 200 pcs  | 11/15/19  | 0.00 0.00 | QC 21 - SA - 21        | DAS<br>21             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 21 - SA - 70        | NOV 11 2019           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |          |           |           | QC 21 - SA - 53        |                       |
| Part Op 100 - 1- TURN AS PER DWG 2- Deburr<br>Descriptions: 115 - (QC2- Inspect parts off machine FAI/FAIB)<br>120 - (QC8- Inspect parts - second check)<br>130 - (Small Fab) CLEAN BUSHING BEFORE INSTALLING RUBBER. Insert rubber tubing in stainless steel bushing and cut rubber flush to the stainless bushing as per dwg.<br>140 - (QC5- Inspect part completeness to step on W/O)<br>150 - (Identify as per dwg & Stock Location: _____)<br>160 - (QC21- Final Inspection - Work Order Release) |          |           |           |                        |                       |

**Job BOM**

| Part / Item | Component Name       | Quantity            | Operation               | Container |
|-------------|----------------------|---------------------|-------------------------|-----------|
| M303R0.250  | 303 Round Bar 0.250" | 6.6000 ft (.033 ea) | 100-Hardinge - 1        | 5195403   |
| D5649-1     | Rubber Tube          | 6 ft (.03 ea)       | 130-Small Fab - 2 - B4B | 5169950   |

**Job Allocations**

| Operation               | Component Part          | Required | Inventory | Allocated |
|-------------------------|-------------------------|----------|-----------|-----------|
| 100-Hardinge - 1        | M303R0.250              | 7        | 18        | 0         |
| 130-Small Fab - 2 - B4B | D5649-1 GA128B<br>GA119 | 6        | 476       | 0         |

**Part Specifications**

Specifications could not be found.

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